



PIRANHA

DARK CUTTING OIL D-25

A PREMIUM SULPHURIZED CUTTING OIL FOR HONING



Product Description: PIRANHA DARK CUTTING OIL D-25 is a low viscosity oil manufactured from selected base stocks with a special additive concentrate containing sulphurized fat and other agents necessary to meet the critical requirements of honing and lapping operations. This product is designed to produce close tolerances and keep stone open and free of metals.

Features:

- Provides long stone life.
- Prevents stone from clogging.
- Anti-mist to prevent oil fogging.
- Rapid cooling properties.

Typical Uses:

- Honing and lapping oil for all types of ferrous and ferrous alloys from easy machinability to difficult machinability.

NOT RECOMMENDED FOR HONING NON-FERROUS METALS SUCH AS COPPER, BRONZE, OR ALUMINUM.

Typical Specifications:

PARAMETERS

TYPICAL RESULTS

GRAVITY, ° API	24.6
FLASH POINT, °F.	325
COLOR, D-1500	D8
VISCOSITY:	
SUS @ 100° F...	90
cSt. @ 40° C.	16.8
ACTIVE SULFUR, WT. %	3.2
FATTY OILS, WT. %	18.0

VALUES SHOWN HERE ARE TYPICAL AND MAY VARY