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Technical Product Information

HD DRAWING OIL

HEAVY DUTY DRAWING OIL CONTAINING EXTREME PRESSURE ADDITIVE



HD DRAWING OIL straight oil. It is a heavy viscosity product formulated with mineral oil. Extreme pressure additive and lubricating agent. It is excellent on ferrous and non-ferrous metals. It can be used for drawing, forming, stamping, punching and other applications.

Features:

- · Extreme pressure additive to extend tool and die life.
- Non staining additives for use with non-ferrous metals.
- · Transparent for good visual control.

Typical Uses:

Recommended for:

- DrawingTapping
- TappingForming
- Drilling
- Sawing

Typical Specifications:	
PARAMETERS	TYPICAL RESULTS
API Gravity	0.6
Flash Pt., °F.	350
Fire Pt., °F.	390
Viscosity	
cSt. @ 40° C.	225
cSt.@ 100° C .	16.0
Color, D1500	3.5

VALUES SHOWN HERE ARE TYPICAL AND MAY VARY