

PIRANHA STAMPING OIL

STAMPING LUBRICANT FOR METAL FORMING



A PRODUCT OF LUBRICATING SPECIALTIES COMPANY

Product Description



STAMPING OIL is manufactured from solvent refined base stocks that have low pour points. This sulfur-chlorinated product is fortified with selected extreme pressure and anti-rust chemistry. Its superior wetting agents prevent water from

displacing the lubricant on the metals' surface.

The lubricity characteristics improve the material release from the press and extend tool life.

Applications & Uses:

- Used manually or automatically on stamping or press operations.
- Used in forming where requirements range from light to moderately severe.
- Can also be used in various metalworking applications such as screw machines, threading, boring and reaming of steel alloys.
- Ideal for small parts forming operations.

Features & Benefits:

- Excellent tool life.
- Multi-purpose metalworking fluid.
- Mist suppressant minimizes fogging.
- Good visibility of work piece.
- Alkylated organic rust inhibitor.

Typical Test Data

TEST	ASTM	RESULT
Gravity °API	D-4052	35.0
Lbs./Gallon	D-4052	7.07
Specific Gravity	D-445	0.850
Viscosity		
cSt. @ 40° C.	D-445	12.2
cSt. @ 100° C.	D-445	3.5
Viscosity Index	D-2270	135
Color	D-1500	4.0

* CONTAINS HIGH PERFORMANCE ADDITIVE CHEMISTRY.
VALUES SHOWN HERE ARE TYPICAL AND MAY VARY.

TECHNICAL PRODUCT INFORMATION

PRODUCT CODE: 39090

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